



*KnowWare International, Inc.*

2025

## Minitab® to QI Macros® Menus

MINITAB® TO QI MACROS® MENUS

QI MACROS TECHNICAL SUPPORT – [SUPPORT@QIMACROS.COM](mailto:SUPPORT@QIMACROS.COM)

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## Table of Contents

### **Comparison Table**

### **Minitab to QI Macros Menus**

#### **Control Charts**

[Control Charts](#)

[Control Chart Wizard](#)

[Control Chart Dashboards and Templates](#)

#### **Capability Charts**

[Capability Analysis](#)

[Box & Whisker](#)

#### **Improve Tools**

[Pareto Chart & Fishbone](#)

[Chart Templates](#)

#### **Statistical Tools**

[Stat Wizard](#)

[ANOVA](#)

[F and t-Tests](#)

[Regression](#)

[Non-Parametrics](#)

#### **Data Mining**

[Improvement Project Wizard and PivotTables](#)

[Restacking](#)

#### **Templates for Lean Six Sigma**

[Lean Tools](#)

[Improvement Tools](#)

[DOE MSA FMEA](#)

[Planning and PM Tools](#)

[Diagrams](#)

[Calculators](#)

#### **Other Charts**

[Run Charts](#)

#### **Help and Training**

[QI Macros Help & Test Data](#)

## Comparison Table

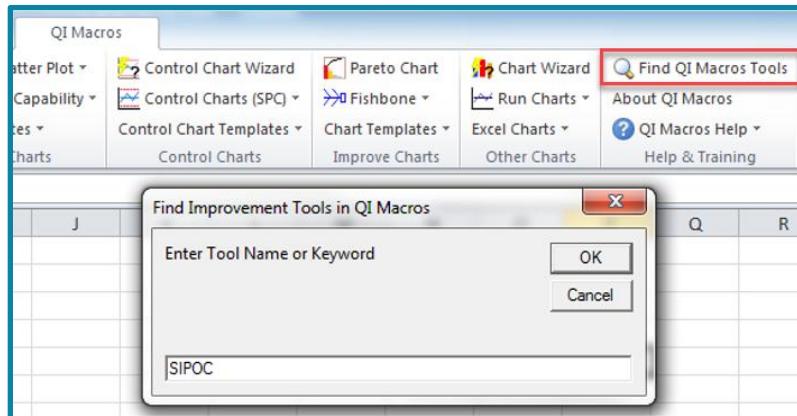
	Minitab	QI Macros
<b>DMAIC (Define, Measure, Analyze, Improve Control)</b>		
Balanced Scorecard		Y
SIPOC		Y
Flow chart		Y
Run chart	Y	Y
Pareto chart	Y	Y
Weighted Pareto Chart	Y	Y
Fishbone diagram	Y	Y
Paynter Chart		Y
Love Bug Diagram	Y	
Bow Tie Risk Assessment	Y	Y
Turtle Diagram		Y
Failure Modes and Effects Analysis (FMEA)	Y	
Scatter chart	Y	
Quadrant Scatter chart		
Quadrant Bubble chart	Y	
Action plan, Gantt charts		Y
<b>Basic Statistics</b>		
Descriptive statistics	Y	Y
Confidence intervals	Y	Y
One- and two-sample t-tests, paired t-tests	Y	Y
Correlation and covariance	Y	Y
Autocorrelation	Y	Y
Chi-square test	Y	Y
Normality test	Y	Y
Test for equal variances	Y	Y
Analysis of Variance (ANOVA) & MANOVA	Y	Y
<b>Regression Analysis</b>		
Linear regression	Y	Y
Logistic regression (Binary)	Y	Y
Residual plots	Y	Y
Deming (Orthogonal) regression	Y	Y
Polynomial regression	Y	
Logistic regression	Y	
Partial least squares (PLS)	Y	
Stepwise and best subsets	Y	
<b>Multivariate Analysis</b>		
Principal component analysis	Y	
Discriminant analysis	Y	
Cluster analysis	Y	
Factor analysis	Y	
Correspondence analysis	Y	
<b>Ease of Use</b>		
Chart Wizard: Selects the right control chart		Y
Customizable menus and toolbars	Y	Y
Online tutorials	Y	Y
Clear, comprehensive HTML Help system	Y	Y
Project Manager: logically organizes analysis	Y	
Smart dialogs: remember recent settings	Y	Excel
Extensive preferences and profiles	Y	
<b>Outliers</b>		
Dixon's Q Test	Y	Y
Grubbs' Outlier Test	Y	Y
<b>Nonparametrics</b>		
Sign test	Y	Y
Wilcoxon test	Y	Y
Mann-Whitney test	Y	Y
Kruskal-Wallis test	Y	Y
Friedman test	Y	Y
Runs test	Y	
Mood's median test	Y	Y
<b>Time Series and Forecasting</b>		
Time series plots	Y	Y
Auto-, partial auto-, and cross correlations	Y	
Y ARIMA analysis	Y	
Trend analysis	Y	
Decomposition	Y	
Exponential smoothing	Y	Y
Winter's method	Y	
Moving average	Y	Y
<b>Design for Six Sigma</b>		
Price	\$1851 per year	\$375 Perpetual
QFD House of Quality		Y
Pugh Concept Selection Matrix		Y
MODAPTS		Y
POLCA Diagram		Y
Value Stream Map	Y	Y
Cage & KANO Models	Y	Y
<b>Macros</b>		
Complete command language	Y	Excel
Powerful macro capability	Y	Excel
<b>Statistical Process Control (SPC)</b>		
Chart Wizard: Selects the right control chart		Y
XBar-R, XMedR, XmR, CUSUM, EWMA, MA	Y	Y
p, np, c, u	Y	Y
g chart		
Pre-Control Chart		Y
Historical/shift-in-process charts	Y	Y
Process capability	Y	Y
Process Capability SixpackTM	Y	Y
Histograms, Box and Whisker	Y	Y
Multi-Vari charts	Y	Y
Binomial Capability Analysis	Y	Y
Poisson Capability Analysis	Y	Y
Symmetry plot	Y	Y
Scatter plots, dotplots, time series plots	Y	Y
Probability plots, contour plots	Y	Y
Matrix plots, pie charts	Y	Y
Control charts: MA, EWMA, zone, ZmR	Y	Y
Short Run and Median Control charts	Y	Y
Multivariate control charts	Y	T2
XmR Autocorrelated	Y	Y
Box-Cox transformation	Y	Y
LogNormal & Yeo-Johnson transformation	Y	Y
Johnson transformation	Y	Y
<b>Measurement Systems Analysis</b>		
Gage R&R: ANOVA and XBar-R methods	Y	Y
Attribute Gage Study - AIAG long method	Y	Y
Nested Gage R&R	Y	Y
Type 1 Gage R&R	Y	Y
Type 3 Gage R&R	Y	
Honest Gage R&R	Y	
Gage linearity and accuracy	Y	Y
Gage run chart	Y	Y
Nested Gage R&R	Y	
Attribute agreement analysis	Y	Y
Control Plan (AIAG)		Y
<b>Design of Experiments</b>		
Two-level factorial designs	Y	Y
General full factorial designs	Y	Y
Plackett-Burman designs	Y	Y
Taguchi designs	Y	Y
Analysis of variability for factorial designs	Y	Y
User-specified designs	Y	
Response surface designs	Y	
Mixture designs	Y	
D-optimal and distance-based designs	Y	
Response prediction	Y	
Botched runs	Y	
Mixture plots	Y	Y
Overlaid contour plot	Y	
Plots: residual, main effects, interaction, cube, co	Y	
Response optimization	Y	
<b>Tables</b>		
Cross-tabulation interface with new measures of association	Y	Pivot Table
Contingency tables	Y	
Tally	Y	
Fisher's exact test for 2x2 tables	Y	Y
Simulation and Distributions	Y	
Random number generator	Y	Excel
Density, distribution, and inverse cumulative distribution functions	Y	Excel
Random sampling	Y	Excel
<b>Power and Sample Size</b>		
One-sample Z, t, and proportion	Y	Y
Two-sample t and proportion	Y	Y
One-way ANOVA, two-level factorial, and Plackett-Burman	Y	Y
Solve for number of center points	Y	
<b>Graphics</b>		
New state-of-the-art graphics engine	Y	Excel
Pictorial gallery and streamlined dialog boxes	Y	Excel
Interactively edit attributes (axes, scale, etc.)	Y	Excel
Place multiple graphs on one page	Y	Excel
Display data on the same page	Y	Excel
Information display tools	Y	Excel
Set preferences for graph attribute defaults	Y	Excel
Graphs can update as data change	Y	Excel
Built-in graph with a single click	Y	Y
Rotating 3D graphs	Y	Excel
Interval plots, value-variation plots, area graphs	Y	Excel
Numerous special-purpose graphs	Y	Excel
Edit graphs in other applications	Y	Excel
Save as TIFF, JPEG, PNG, BMP	Y	Excel
<b>Data and File Management</b>		
Save output and data as HTML	Y	Excel
Unlimited worksheet size	Y	Excel
Import/export: Excel, text, and other formats	Y	Excel
Import individual Microsoft Excel worksheets	Y	Y
Import currency formats	Y	Excel
ODBC querying	Y	Excel
Autofill	Y	Excel
Hide and unhide columns	Y	Excel
Merge, subset, sort, transpose, change data type	Y	Y
Find and replace in Data window	Y	Excel
4000 columns per worksheet	Y	256
Matrix functions	Y	Excel
Double-precision worksheets	Y	Excel
New and updated sample data sets	Y	Y



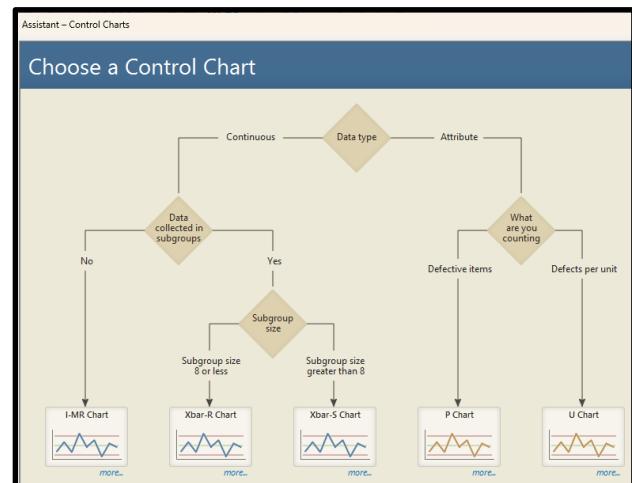
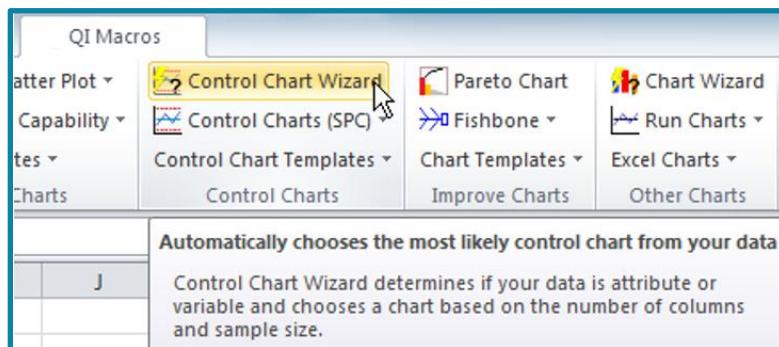
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## Minitab® to QI Macros® Menus

Searching for tools and templates within QI Macros? Use our “Find Tools” functionality!



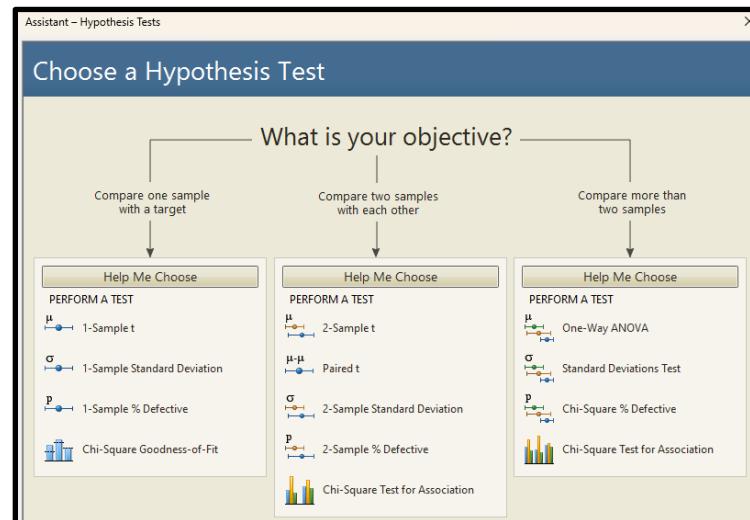
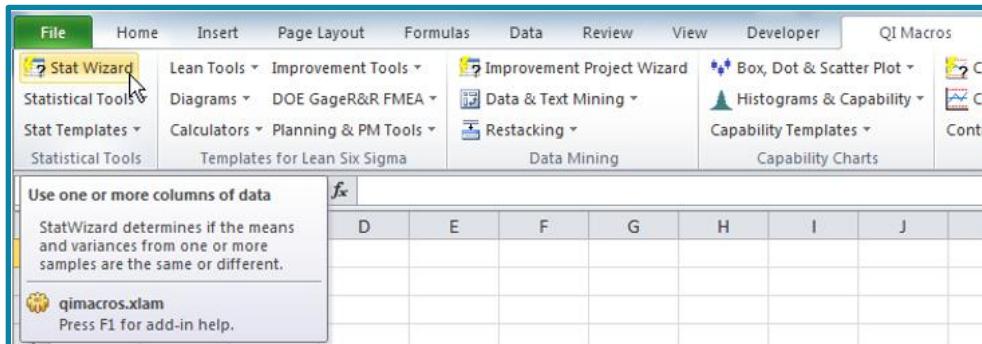
### ***QI Macros' Control Chart Wizard vs. Minitab's Assistant***





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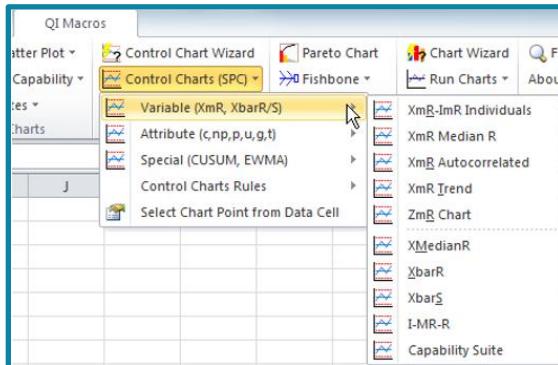
### ***QI Macros' Stat Wizard vs. Minitab's Assistant***



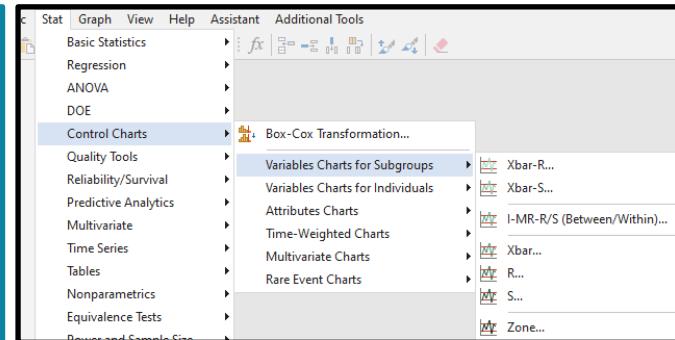
### Control Charts

#### Control Charts

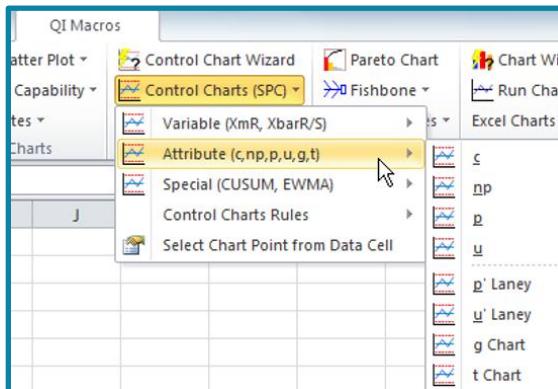
QI Macros Options



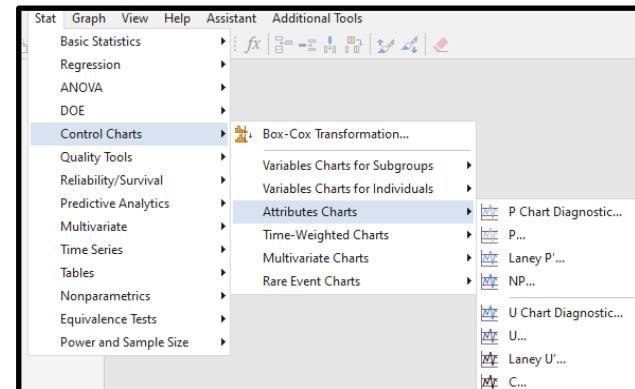
Minitab Options



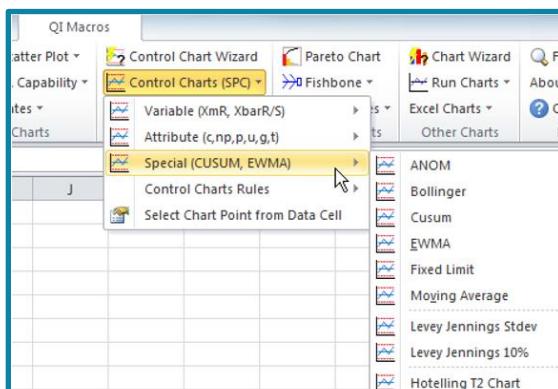
QI Macros Options



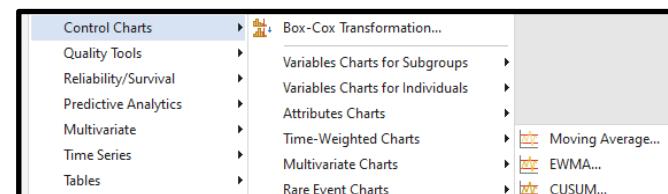
Minitab Options



QI Macros Options



Minitab Options

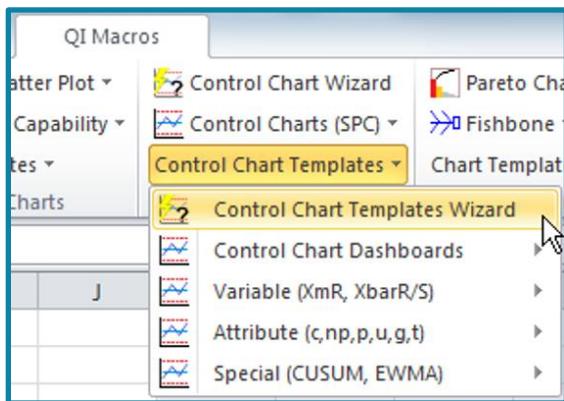




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***Control Chart Dashboards and Templates***

*QI Macros Options*



*Minitab Options*

\* Not included in Software Package \*

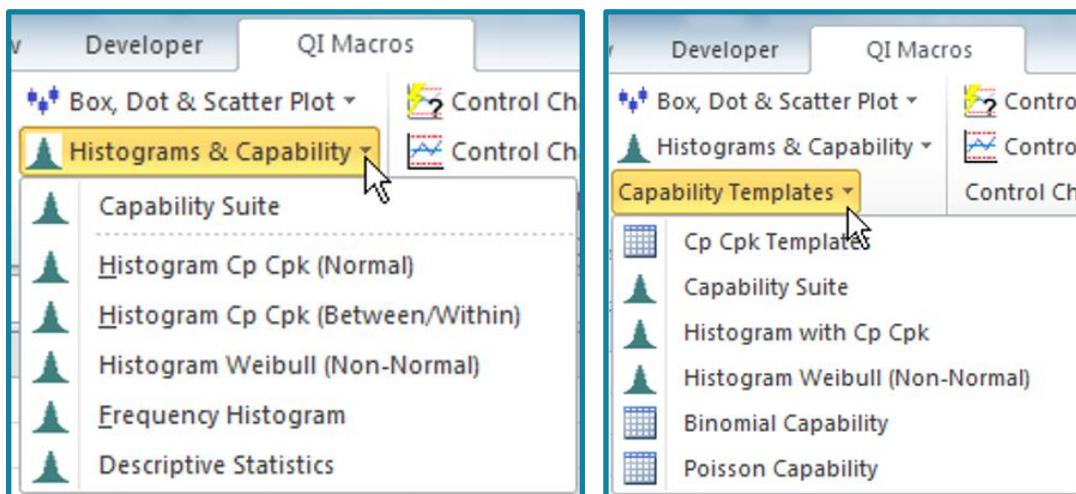


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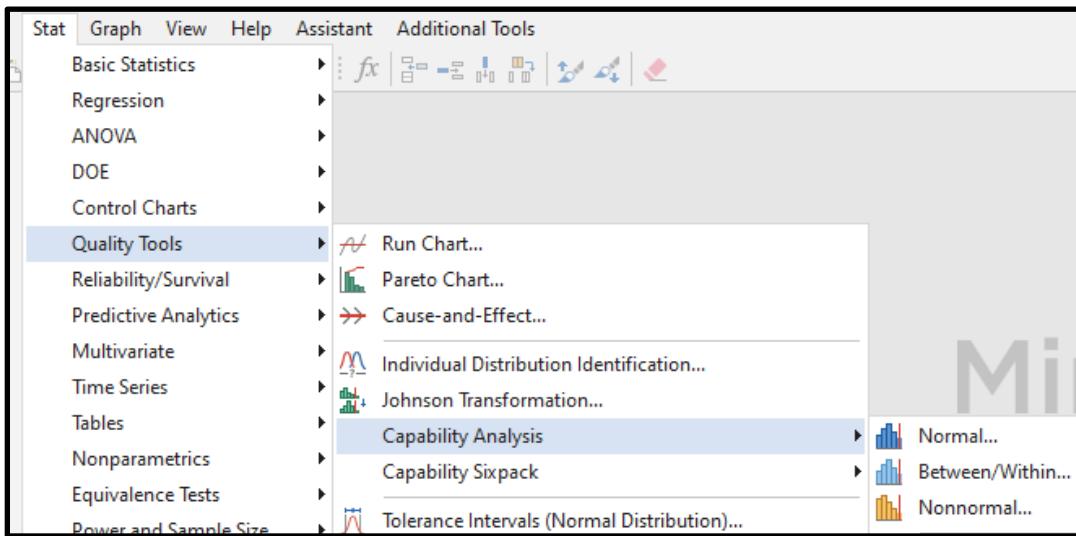
## Capability Charts

### Capability Analysis

QI Macros Options



Minitab Options

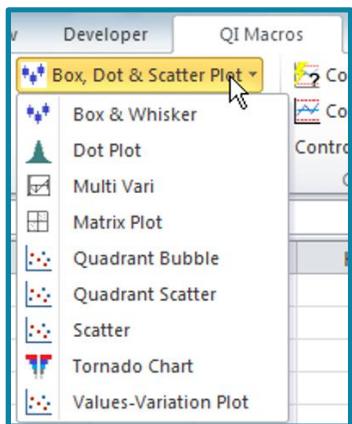




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### **Box & Whisker**

*QI Macros Options*



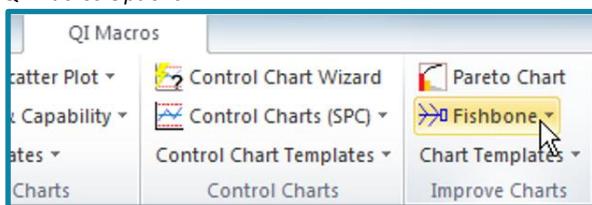
*Minitab Options*

\* Not included in Software Package \*

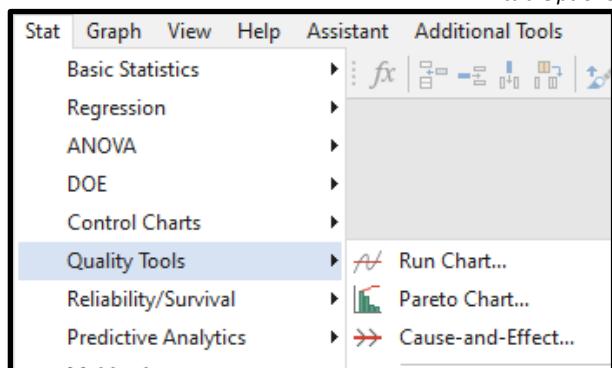
## **Improve Tools**

### **Pareto Chart & Fishbone**

*QI Macros Options*



*Minitab Options*

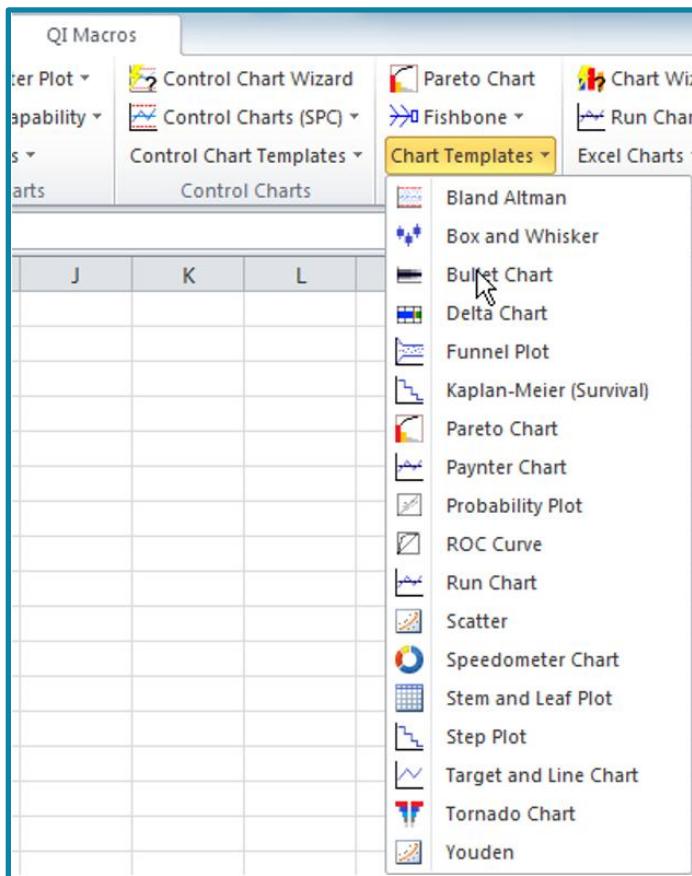




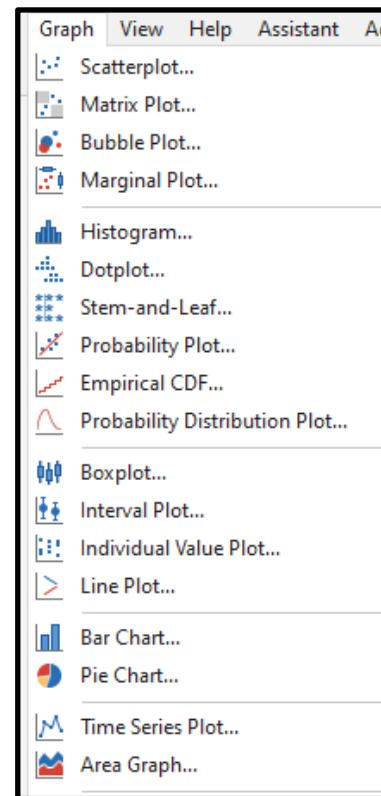
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### ***Chart Templates***

*QI Macros Options*



*Minitab Options*





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## Statistical Tools

### ANOVA

QI Macros Options

The screenshot shows the QI Macros ribbon interface. The 'Statistical Tools' tab is active. Under the 'F & t Tests' section, the 'ANOVA - MANOVA Analysis of Variance' option is highlighted. Other options in this section include 'ANOVA Single Factor', 'ANOVA Two Factor with Replication', 'ANOVA Two Factor Without Replication', and 'MANOVA One-Way'. Other tabs like 'Descriptive Statistics - Normality Test' and 'Regression & Other Statistics' are also visible.

The screenshot shows the Minitab ribbon interface. The 'Stat' tab is active. Under the 'Basic Statistics' section, the 'ANOVA' option is highlighted. Sub-options under ANOVA include 'One-Way...', 'Analysis of Means...', 'Balanced ANOVA...', 'General Linear Model', 'Mixed Effects Model', 'Fully Nested ANOVA...', 'General MANOVA...', 'Test for Equal Variances...', 'Interval Plot...', 'Main Effects Plot...', and 'Interaction Plot...'. Other sections like 'Graph', 'View', 'Help', 'Assistant', and 'Additional Tools' are also present.

### F and t-Tests

QI Macros Options

The screenshot shows the QI Macros ribbon interface. The 'Statistical Tools' tab is active. Under the 'F & t Tests' section, the 'F-test: Two-sample for variance' option is highlighted. Other options in this section include 'Levene's test for variance', 'Variance-Test: one-sample', 'Equivalence (TOST) Test', 'Equivalence (TOST) Test - Paired Data', 't-Test: Paired two-sample for means', 't-Test: one-sample', 't-Test: two-sample assuming equal variances', 't-Test: Two-sample assuming unequal variances', 'z-Test: Two-sample for means', and 'Fishers Exact Test (X2)'. Other tabs like 'Descriptive Statistics - Normality Test' and 'Regression & Other Statistics' are also visible.

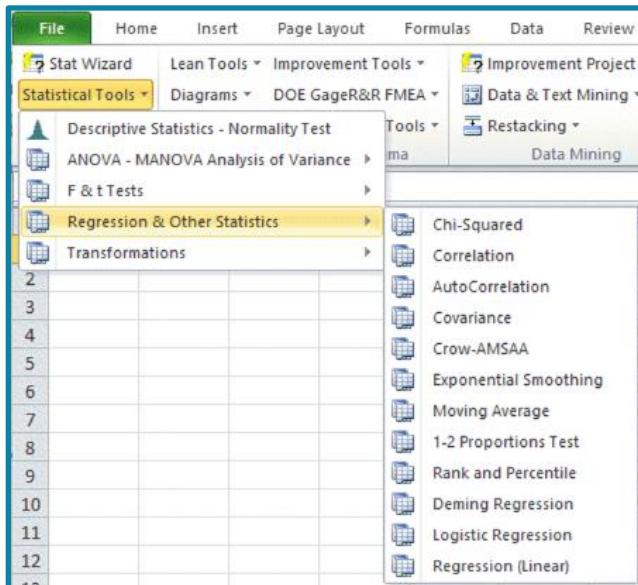
The screenshot shows the Minitab ribbon interface. The 'Stat' tab is active. Under the 'Basic Statistics' section, the 'ANOVA' option is highlighted. Sub-options under ANOVA include '1-Sample Z...', '1-Sample t...', '2-Sample t...', 'Paired t...', '1 Proportion...', '2 Proportions...', '1-Sample Poisson Rate...', '2-Sample Poisson Rate...', '1 Variance...', '2 Variances...', 'Correlation...', 'Covariance...', 'Normality Test...', 'Outlier Test...', and 'Goodness-of-Fit Test for Poisson...'. Other sections like 'Graph', 'View', 'Help', 'Assistant', and 'Additional Tools' are also present.



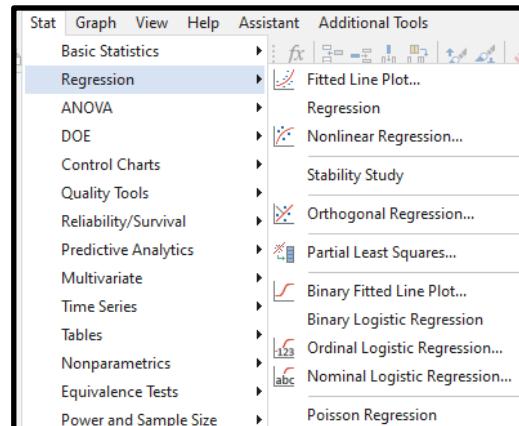
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## Regression

QI Macros Options

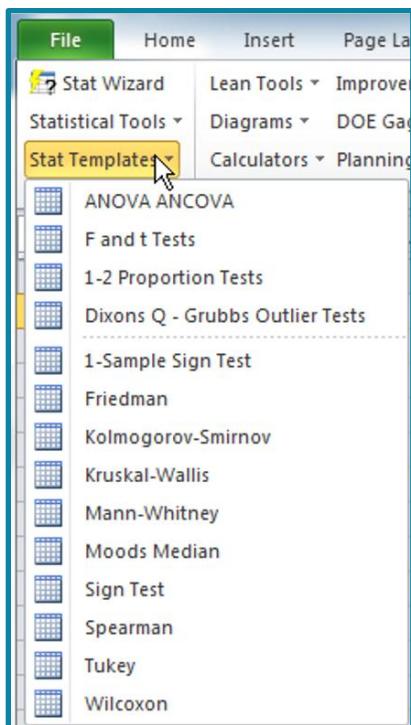


Minitab Options

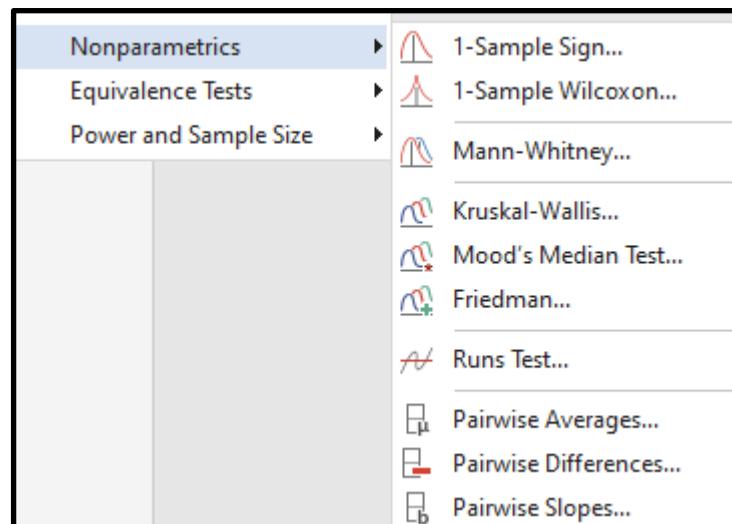


## Non-Parametrics Statistics

QI Macros Options



Minitab Options



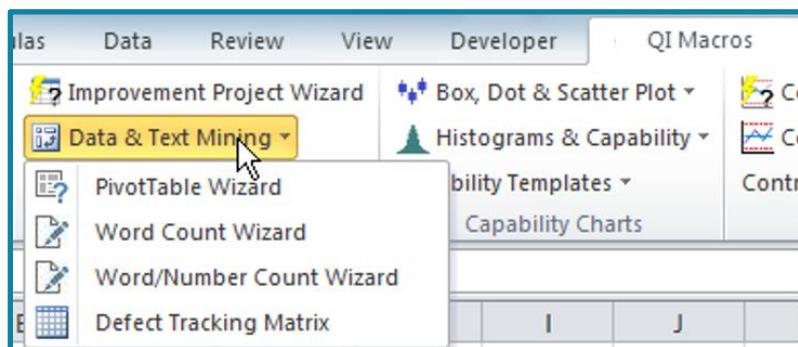


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## Data Mining

### **Improvement Project Wizard and PivotTables**

QI Macros Options

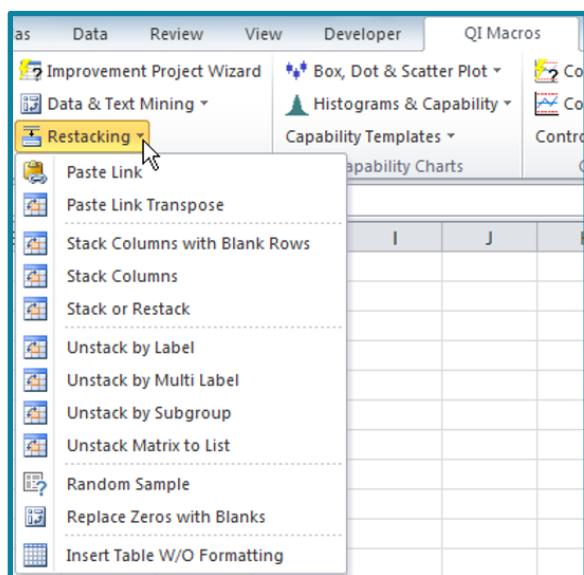


Minitab Options

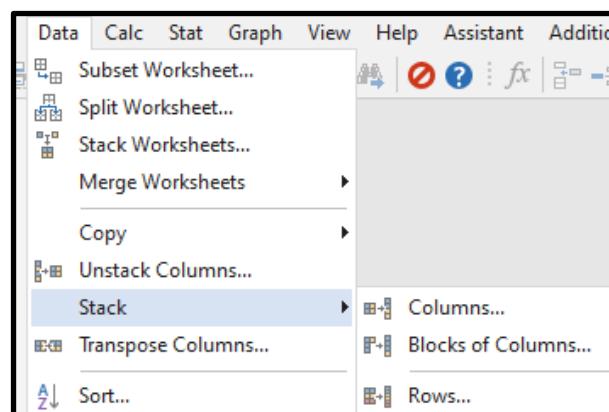
\* Not included in Software Package \*

### **Restacking**

QI Macros Options



Minitab Options



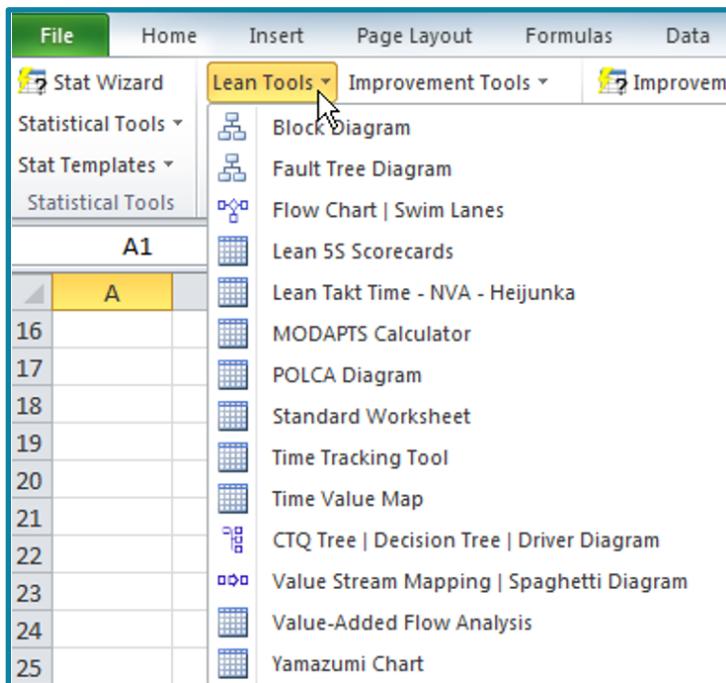


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## **Templates for Lean Six Sigma**

### ***Lean Tools***

*QI Macros Options*



*Minitab Options*

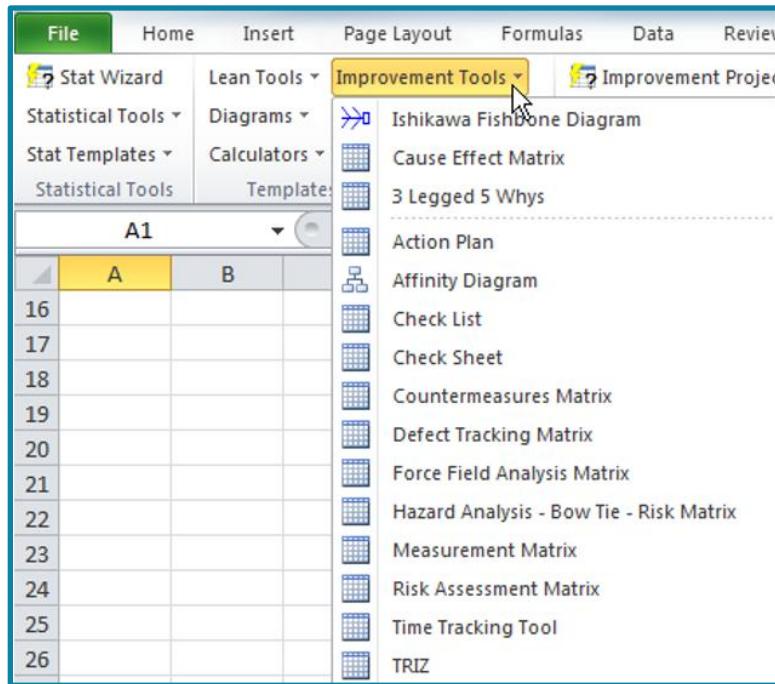
\* Not included in Software Package \*



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### ***Improvement Tools***

*QI Macros Options*



*Minitab Options*

\* Not included in Software Package \*



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## **DOE MSA FMEA**

*QI Macros Options*

The screenshot shows the Microsoft Excel ribbon with the 'File' tab selected. In the 'Statistical Tools' dropdown under 'Improvement Tools', the 'DOE GageR&R FMEA' option is highlighted with a yellow box. A dropdown menu lists various statistical tools, including 8D Report, A3 Report, APQP Checklists, Control Plan, Design of Experiments, EMEA - Error Modes Effects Analysis, FMEA 5th Edition - Failure Modes Effects Analysis, FMEA 4th Edition - Failure Modes Effects Analysis, Failure Prevention Analysis, Gage R & R - MSA, PPAP Forms, Pugh Concept Selection Matrix, QFD House of Quality, and Uncertainty ISO 17025.

*Minitab Options*

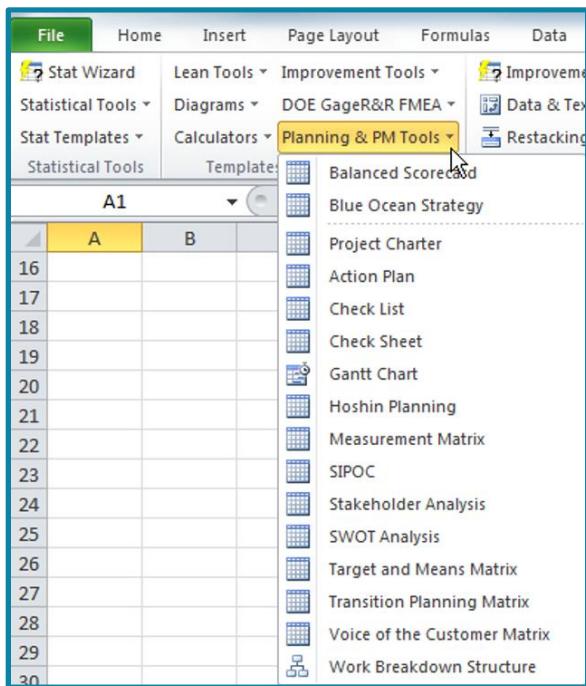
The screenshot shows the Minitab software interface with the 'Quality Tools' menu open. Under the 'Gage Study' option, 'Type 1 Gage Study...' is selected. Other options include Create Attribute Agreement Analysis Worksheet..., Create Gage R&R Study Worksheet..., Gage Run Chart..., Gage Linearity and Bias Study..., Gage R&R Study (Crossed)..., Gage R&R Study (Nested)..., Gage R&R Study (Expanded)..., and Attribute Gage Study (Analytic Method)...



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### ***Planning and PM Tools***

*QI Macros Options*



*Minitab Options*

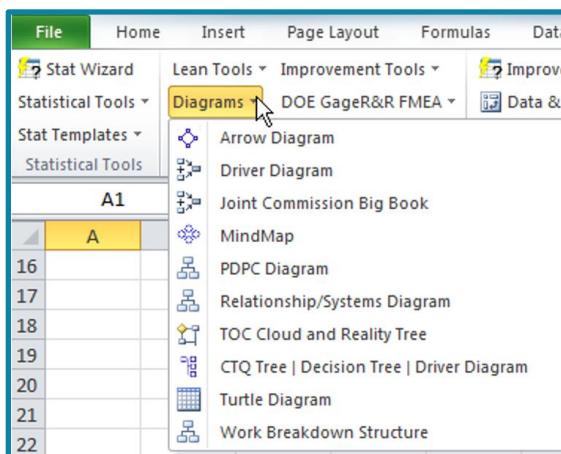
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## ***Diagrams***

*QI Macros Options*

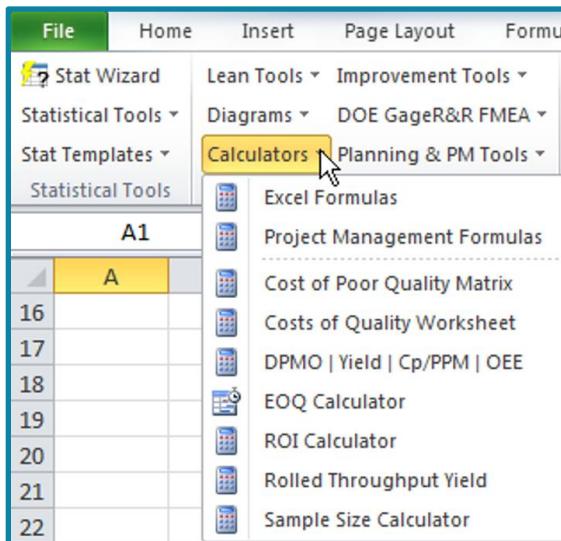


*Minitab Options*

\* Not included in Software Package \*

## ***Calculators***

*QI Macros Options*



*Minitab Options*

\* Not included in Software Package \*

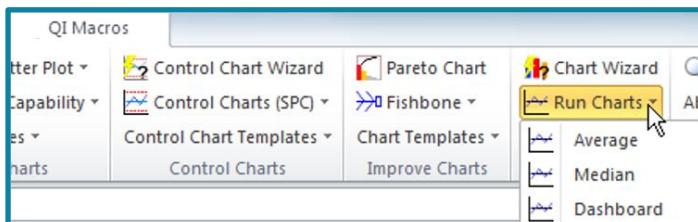


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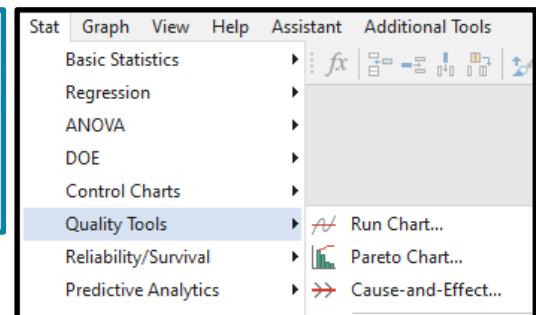
## Other Charts

### Run Charts

*QI Macros Options*



*Minitab Options*



## Help and Training

### QI Macros Help & Test Data

